

**PRODUCT NAME**

**STEPANPOL<sup>®</sup> PS-3152**

**PRODUCT DESCRIPTION**

**STEPANPOL PS-3152** is a diethylene glycol-phthalic anhydride-based polyester polyol.

This product can be used in rigid isocyanurate boardstocks and low density, pour, spray, high density, and packaging polyurethane foams. It can also be used in urethane coatings, adhesives, sealants, and elastomers. It can also be used in UV/EB curable applications. This product exhibits excellent hydrolysis resistance, very good thermal stability and primary hydroxyl advantage. It may promote adhesion to a variety of metal and plastic substrates. This product has low viscosity for ease of blending and high aromatic content. It may improve solvent resistance and abrasion resistance.

**PERFORMANCE HIGHLIGHTS**

**TYPICAL PROPERTIES**

Hydroxyl Number, mg KOH/g \_\_\_\_\_ 300-330  
Water, % by wt., max. \_\_\_\_\_ 0.15  
Acid Number, mg KOH/g, max . \_\_\_\_\_ 2.0-3.0  
Color, Gardner, max. \_\_\_\_\_ 3  
Equivalent Weight (average) \_\_\_\_\_ 175  
Molecular Weight (average) \_\_\_\_\_ 350  
Functionality (eq./mol., calculated) \_\_\_\_\_ 2.0  
Viscosity at 77 °F (25 °C), cP \_\_\_\_\_ 2,756  
Density at 77 °F (25 °C), lb/U.S. gal \_\_\_\_\_ 10.3  
Specific Gravity at 77 °F (25 °C), \_\_\_\_\_ 1.24

**STORAGE**

**STEPANPOL PS-3152** has a retest period of 12 months in unopened containers. Storage in sealed containers at temperatures of 60-95 °F (15-35 °C) is recommended. Extended storage may result in separation of solids. The product may be reconstituted by warming to 122-144 °F (50-60 °C) and mixing.

**CLEARANCE STATUS**

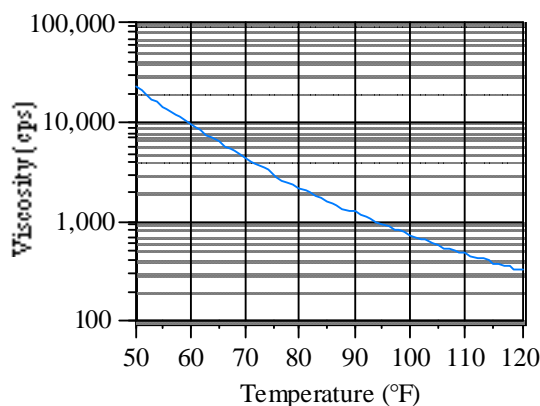
**STEPANPOL PS-3152** is on the Toxic Substances Control Act (TSCA) Inventory.

**CAS NUMBER**

32472-85-8

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## VISCOSITY: VARIATION WITH TEMPERATURE



Distributed by:  
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A Material Safety Sheet is available upon request.

All polyurethane foam burns in varying degrees, which in turn liberates toxic gases; the foam should be evaluated in its final form for compliance to existing standards in your industry. Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.

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Good Chemistry at Work

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